

Pre-Kote

Undercoats

Undercoat for One Pack Finishes



PRODUCT DESCRIPTION

Undercoat for use with International 1-part finishes and deck paints. Excellent opacity allows for easy colour changing. The tough, flexible resins are long lasting, easy to apply and rub down, giving a smooth base for the finishing coat. Suitable for all primed wood, steel, alloy or GRP.

* Range of colours to complement topcoat

* Easy application and rub down

PRODUCT INFORMATION

Colour	YUB000-White, YUG879-Blue Grey
Finish	Matt
Specific Gravity	1.37
Volume Solids	47%
Typical Shelf Life	2 yrs
VOC (As Supplied)	409 g/lit
Unit Size	750 ml, 375 ml (some colours only), 2.5 Lt (some colours only)

DRYING/OVERCOATING INFORMATION

	Drying			
	5°C (41°F)	15°C (59°F)	23°C (73°F)	35°C (95°F)
Touch Dry	15 hrs	6 hrs	3 hrs	1 hrs
Sandable	48 hrs	30 hrs	24 hrs	24 hrs

	Overcoating Substrate Temperature							
	5°C (41°F)		15°C (59°F)		23°C (73°F)		35°C (95°F)	
Overcoated By	Min	Max	Min	Max	Min	Max	Min	Max
Brightside	36 hrs	4 days	24 hrs	3 days	16 hrs	2 days	4 hrs	1 days
Interdeck	36 hrs	4 days	24 hrs	3 days	16 hrs	2 days	4 hrs	1 days
Interlux Super	36 hrs	4 days	24 hrs	3 days	16 hrs	2 days	4 hrs	1 days
Pre-Kote	36 hrs	4 days	24 hrs	3 days	16 hrs	2 days	4 hrs	1 days
Super Gloss HS	36 hrs	4 days	24 hrs	3 days	16 hrs	2 days	4 hrs	1 days
Toplac	36 hrs	4 days	24 hrs	3 days	16 hrs	2 days	4 hrs	1 days

APPLICATION AND USE

Preparation	PREVIOUSLY PAINTED SURFACES In Good Condition Wash with a suitable detergent, rinse with fresh water and allow to dry. Abrade with 280-320 grade (grit) paper. In Poor Condition Remove all previous coatings and prime the substrate. BARE WOOD Sand smooth with 80-180 grade paper and then 280 grade paper. Remove sanding dust by brushing, dusting and wiping. If wiping with solvent then allow to dry completely before applying primer. Prime using an International primer as detailed for specific coating systems. STEEL Degrease with solvent or suitable detergent cleaner. Gritblast to Sa 2½ - near white metal surface. If gritblasting is not possible, grind the metal surface with 24-36 grit abrasive discs to a uniform, clean, bright metal surface with a 50-75 microns anchor pattern. Use angle grinder on small areas. Clean thoroughly and allow to dry. Prime using an International primer as detailed for specific coating systems. ALUMINIUM Degrease with solvent or suitable detergent cleaner. Sand well using 24-120 grade (aluminium compatible) paper. Coarser grades are recommended to achieve optimum adhesion. Clean thoroughly and allow to dry. Prime using an International primer as soon as possible (within 8 hours) following product recommendations. GRP Degrease with solvent or suitable detergent cleaner. Sand well using 180-220 grade paper. Clean thoroughly and allow to dry. No primer required - apply Pre-Kote direct to GRP.
Method	Apply 1-2 coats. If maximum overcoating time of previous coating/primer is exceeded, abrade using 220-320 grade wet or dry paper. Remove dust with a dust wipe. To give extra depth of colour, blend the final coat of Pre-Kote 50:50 with Toplac.
Hints	Mixing Stir well before use. Thinner Thinner No.1, Thinner 910 (Professional spray application only) Cleaner Thinner No.1

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	Ventilation and Humidity Control Apply in dry, well ventilated conditions. Airless Spray (Professional spray application only) Pressure: 180 bar. Tip Size: 1365-1580. Conventional Spray (Professional spray application only) For conventional spray application, reduce viscosity using Thinner 910 to 20 - 24 seconds, BS4. Pressure: 3-4 bar. Tip Size: 1.4-1.8 mm.
Some Important Points	Formulated for exterior use. For use above the waterline only. Substrate temperature should be minimum 5°C/41°F and maximum 35°C/95°F. Product temperature should be minimum 5°C/41°F and maximum 35°C/95°F. Ambient temperature should be minimum 5°C/41°F and maximum 35°C/95°F. Do not use below 5°C.
Compatibility/Substrates	Can be applied over all Interfill products. Only overcoat with one-pack paints. Not suitable for permanently immersed surfaces.
Number of Coats	1-2
Coverage	(Theoretical) - 13.33 m ² /L per coat (Practical) - 12 m ² /L per coat by brush, 8 m ² /lt by spray
Recommended DFT per coat	35 microns dry by brush
Recommended WFT per coat	74 microns wet by brush
Application Methods	Brush, Roller, Airless Spray, Conventional Spray (Professional spray application only)

TRANSPORTATION, STORAGE AND SAFETY INFORMATION

Storage	GENERAL INFORMATION: Exposure to air and extremes of temperature should be avoided. For the full shelf life of Pre-Kote to be realised ensure that between use the container is firmly closed and the temperature is between 5°C/41°F and 35°C/95°F. Keep out of direct sunlight. TRANSPORTATION: Pre-Kote should be kept in securely closed containers during transport and storage.
Safety	GENERAL: Read the label safety section for Health and Safety Information, also available from our Technical Help Line. DISPOSAL: Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal. Remainders of Pre-Kote cannot be disposed of through the municipal waste route or dumped without permit. Disposal of remainders must be arranged for in consultation with the authorities.
IMPORTANT NOTES	<i>The information given in this sheet is not intended to be exhaustive. Any person using the product without first making further written enquiries as to the suitability of the product for the intended purpose does so at their own risk and we can accept no responsibility for the performance of the product or for any loss or damage (other than death or personal injury resulting from negligence) arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.</i>

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